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The following are the steps to assemble Gravity Davit Centrifugal Brake:

- 1 ▶ Place the brake drum
- 2 ▶ Place the spindle axially into the brake drum
- 3 ▶ Insert the brake hub axially and place it over the spindle
- 4 ▶ Place the brake shoe, spring and rod into the brake hub
- 5 ▶ Use the end plate to lock the whole brake hub assembly in the brake drum
- 6 ▶ Place the handle over the hub

Click the above steps icon to see its relevant step in action on the right.

